

Technical Data Sheet

Gapex RPP30EU68HB

Polypropylene Copolymer
 LyondellBasell Industries
 Engineering Plastics

General	
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Chemically Coupled • Copolymer
Appearance	• Green
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.12	1.12 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	3.0 g/10 min	3.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, 73°F (23°C))	7500 psi	51.7 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	5.0 %	5.0 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	580000 psi	4000 MPa	
Tangent : 73°F (23°C)	649000 psi	4470 MPa	
Flexural Strength (Yield, 73°F (23°C))	12600 psi	86.9 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	3.8 ft·lb/in	200 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	12 ft·lb/in	620 J/m	ASTM D4812
Gardner Impact	10.0 in·lb	1.13 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	310 °F	154 °C	
264 Psi (1.8 Mpa), Unannealed	275 °F	135 °C	

Additional Information
Filler Content, ASTM D2584: 31%

Technical Data Sheet

Gapex RPP30EU68HB

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics



Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	160 to 180 °F	71 to 82 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	430 to 460 °F	221 to 238 °C
Middle Temperature	440 to 470 °F	227 to 243 °C
Front Temperature	450 to 500 °F	232 to 260 °C
Nozzle Temperature	450 to 500 °F	232 to 260 °C
Processing (Melt) Temp	430 to 460 °F	221 to 238 °C
Mold Temperature	100 to 150 °F	38 to 66 °C
Injection Rate	Slow-Moderate	Slow-Moderate
Back Pressure	20.0 to 50.0 psi	0.138 to 0.345 MPa
Cushion	0.200 to 0.500 in	5.08 to 12.7 mm

Notes

These are typical property values not to be construed as specification limits.